

HOLICE - B14-H - 2008



Manufacturer: **HOLICE**

Type: **B14-H**

Year of manufacturing: **2008**

Year of modernization: **1/ 400 mm**

Description:

- 14 station, rolls with d50 mm
- notching rollers
- rolls adjustability 120-180 mm
- rolls accuracy 0,02 mm
- vibrations 0,015 mm
- input width: max 400 mm
- input thickness: max 1 mm
- axis distance between stations: 255 mm
- uncoiler, straightener, feeder, H hydraulic punch for CW profile (also for other profiles), centering input, hydraulic shears, folding table
- PC controlled, 2 control stations (PLC Siemens)
- GCr15 forming rolls - 2 sets D120, width 280 mm
- adjustable rolling speeds 0-35 m/min
- 4 kW motor
- chain type feed
- cutting accuracy +/- 3 mm
- very-very less used, almost new