

KASTO - SBA 400 AU-G - 2000

	Manufacturer: KASTO
	Type: SBA 400 AU-G
	Year of manufacturing: 2000
	Parameters: smallest cutting length 6 mm

Description:

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- length 2570 mm (102")
- width 2520 mm (100")
- max. height 2110 mm (83")
- min. height 1370 mm (54")
- total weight 1850 kg (4080 lbs)
- total power 5.0 kW (6.7 HP)
- saw motor 2.2 kW (2.9 HP)
- cutting range
- cutting angle
 - 0°
 - +45°
 - +60°
- round section ø
 - 400 mm (15.7")
 - 320 mm (12.6")
 - 240 mm (9.4")
- rectangular section w x h
 - 400 x 320 mm (15.7 x 12.6")
 - 320 x 320 mm (12.6 x 12.6")
 - 220 x 220 mm (8.6 x 8.6")
- smallest possible diameter ø10 mm (0.4")
- minimum cutting length 6 mm (0.24")
- min. residual length, single cut 30 mm (1.2")
- min. residual length, automatic mode 240 mm (9.5")
- automatic material feeding - single feeding 590 mm
- automatic multiple feeding 9999 mm
- maximum material weight 400 kg/m (270 lb/ft)
- cutting speed infinitely variable 17-90 m/min
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- cutting feed infinitely variable
- material clamping
 - adjustable between 20 and 60 bar
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 - saw blade dimensions 5090 x 34 x 1.1 mm (200.4" x 1.34" x 0.04")
 - saw blade guide carbide, replaceable
 - saw blade tensioning mechanically, with clamping handle

- saw blade cleaning via easily replaceable wire brush, driven depending on the main drive
- cooling
- via 2 coolant nozzles
- coolant tank capacity approx. 60l (16 US gallons)
- pump capacity approx. 16 l/min (4 US gallons/min)